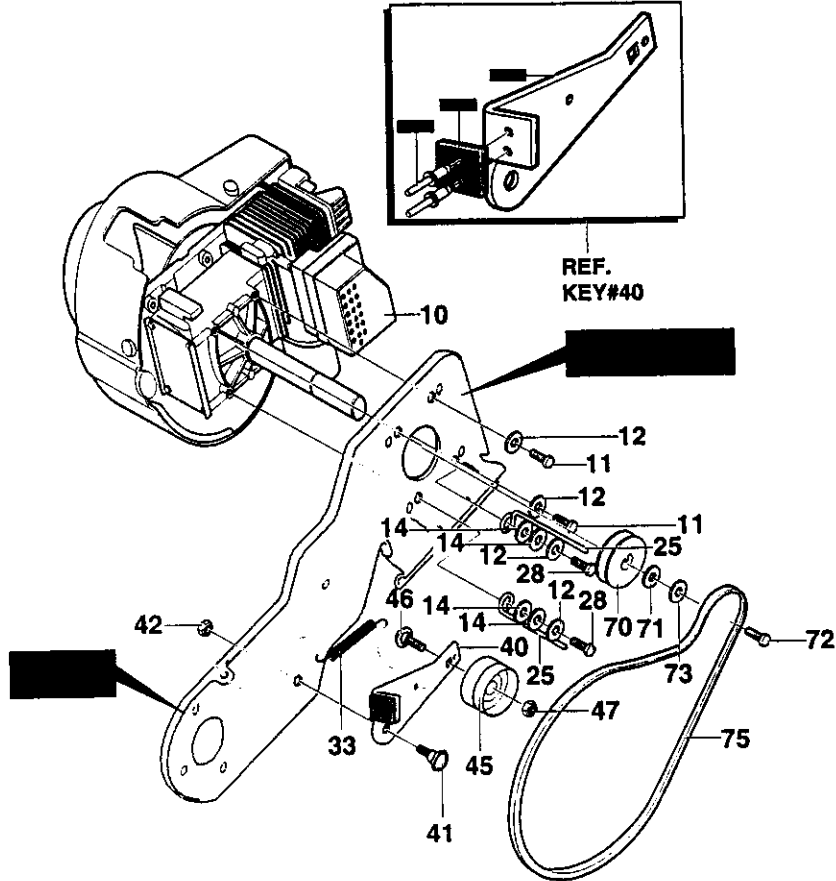


**ENGINE ASSEMBLY**



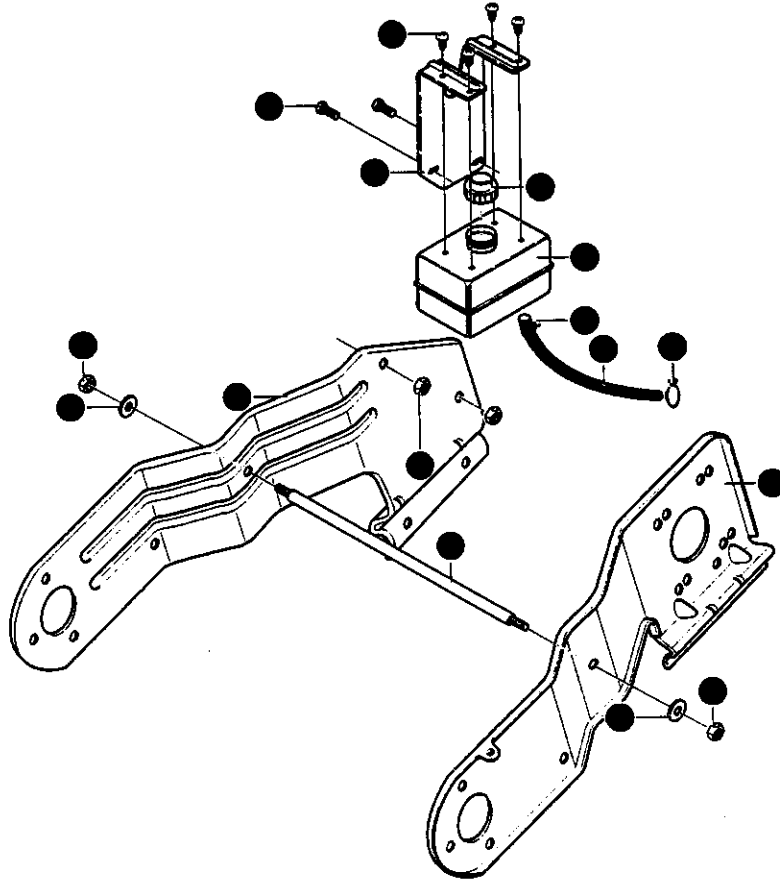
All unnumbered items are interchangeable with opposite side

Note: Always use original equipment parts. Use of service/replacement parts other than original parts may void your warranty.

REF NO.	PART NO.	PART NAME
10	-	ENGINE, 3HP (SEE ENGINE MANUAL)
11	8747805-12	SCREW, 5/16-18X .75
12	8100405-00	WASHER, HVSP TLK .328X.60X.09
14	5330710-71	WASHER, FLAT .349X.60X.09
25	5333134-40	GUIDE, BELT
28	8747805-16	SCREW, 5/16-18X1.00
33	5333390-17	SPRING, IDLER BRAKE
40	5337609-41	ASSY, IDLER ARM
40-1	5337613-31	BRACKET, IDLER
40-2	5337602-74	BRAKE PAD - HARD

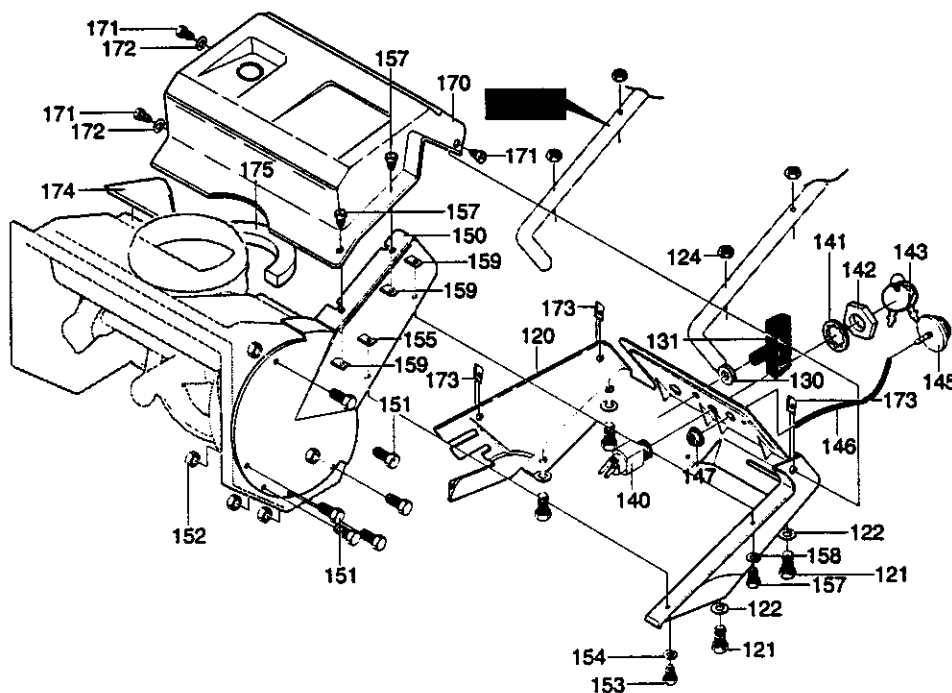
REF NO.	PART NO.	PART NAME
40-3	5330416-01	RIVET
41	5333335-94	BOLT, 5/16-18
42	8736805-00	NUT, 5/16-18 REG HEX CTRLK
45	5330489-24	PULLEY, IDLER
46	5330458-92	BOLT, 3/8-16X1.50
47	5330005-90	NUT, 3/8-16 HX CTRLKJAM
70	5333388-49	PULLEY, ENG
71	5330258-40	WASHER, SPR
72	5331815-95	SCREW, 5/16-24X .75
73	8100405-00	WASHER, SPLITLOCK
75	5337609-28	BELT, V 3L 34.8"

### FRAME COMPONENTS ASSEMBLY



REF NO.	PART NO.	PART NAME
80	5337602-72	FRAME, SIDE RH
81	5337602-71	FRAME, SIDE LH
90	5337601-69	ROD, SUPPORT 16.70
91	5330710-63	WASHER, REGSPTLK. 393X.68X.10
92	8732206-00	NUT, 3/8-16
100	5330506-49	BRACKET, GAS TANK
101	5331800-20	SCREW, 1/4-20X .75 HHC
102	5330738-26	NUT, 1/4-20 REGHEXCTRLK
110	5330553-81	TANK, FUEL
111	5333136-81	SCREW, 1/4-14X .88
112	5330012-57	GAS TANK CAP
113	5333233-94	TUBING, .GAS LINE
114	5330486-72	CLAMP,HOSE

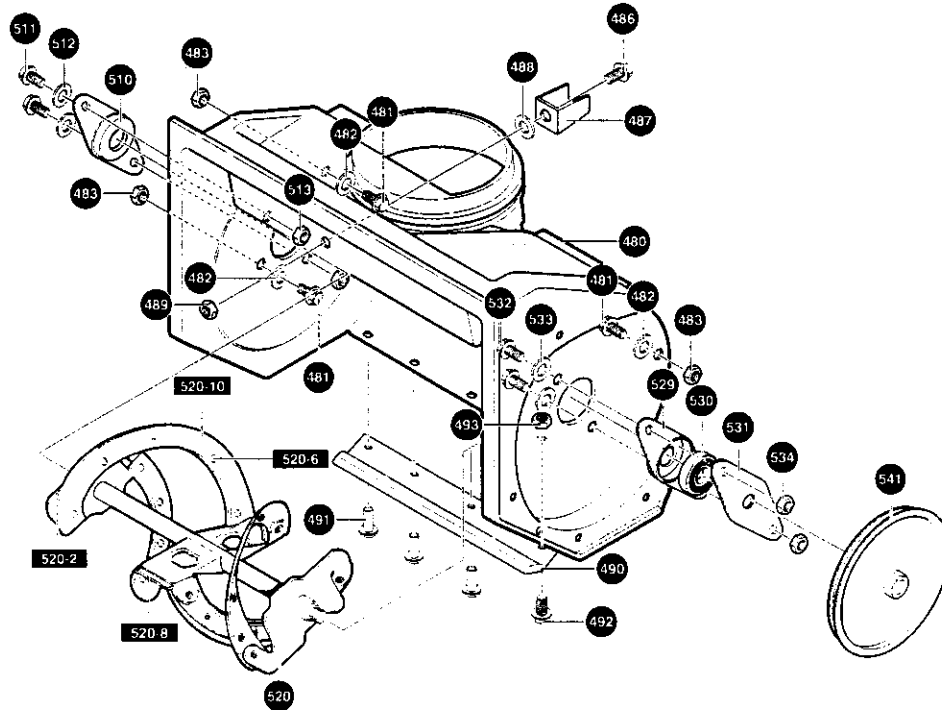
### TOP COVER ASSEMBLY



REF NO.	PART NO.	PART NAME
120	5333380-43	COVER, BOTTOM
121	8747804-20	SCREW, 1/4-20X1.25
122	5330710-67	WASHER, FLAT .281X.63X.065
124	8732204-00	NUT, 1/4-20 REGHEXCTRLK
130	5330575-87	GROMMET & WASHER, ROPE GUIDE
131	5333336-43	KNOB, STAND TEE
140	5330569-92	SWITCH, IGNITION
141	5331385-57	WASHER, REGINTLK .640X1.1X.05
142	5333001-93	NUT, 5/8-32
143	5330496-43	2 KEYS & RING, ASSY
145	5330548-01	PRIMER, ENGINE
146	5330012-59	HOSE, PRIM
147	8732204-00	NUT, 1/4-20 REGHEXKEPS
150	5333088-02	COVER, BELT 2CY
151	5332747-07	SCREW, 10-24X.50

REF NO.	PART NO.	PART NAME
152	5333123-00	NUT, #10-24 REGHEXCTRLK
153	8747804-08	SCREW, 1/4-20X.50
154	5330710-67	WASHER, FLAT .281X.63X.065
155	5330506-69	NUT, 1/4-20 TINN U
157	5330560-21	SCREW, 1/4-14X.75
158	5330710-67	WASHER, FLAT .281X.63X.065
159	5330494-41	NUT, 1/4-10 SPEED JTYPE
170	5333364-52	COVER, TOP
171	5330560-21	SCREW, 1/4-14X.75
172	5330710-67	WASHER, FLAT .281X.63X.065
173	5330494-41	NUT, 1/4-10 SPEED J TYPE
174	5330553-79	SEAL, STRIP
175	5330553-80	SEAL, STRIP

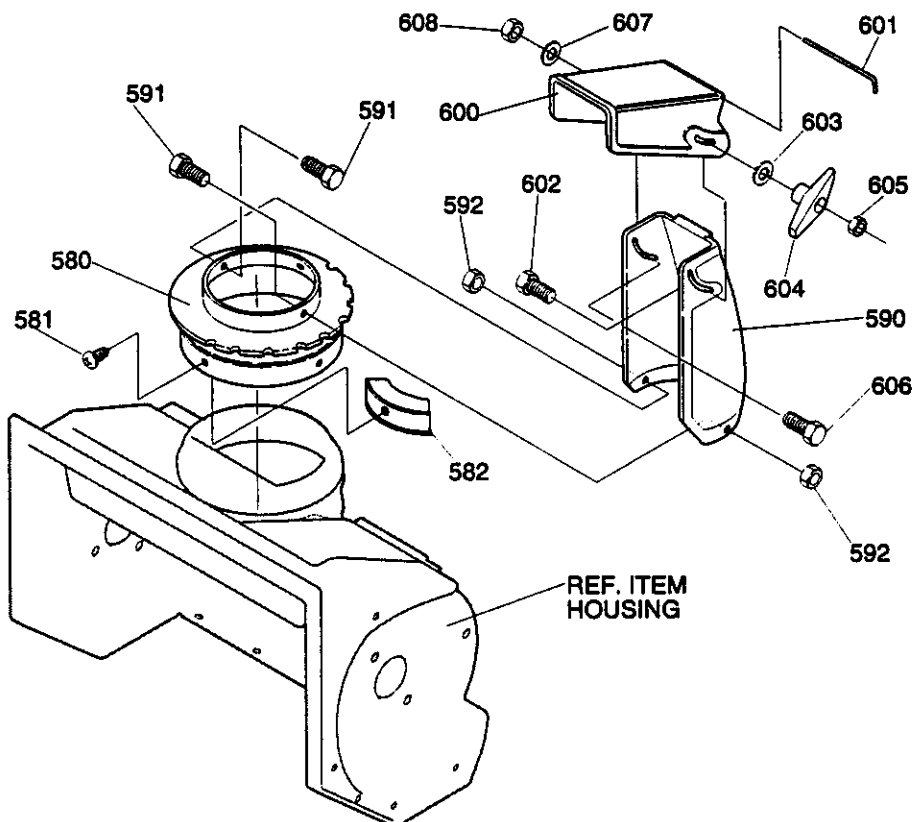
### AUGER HOUSING ASSEMBLY



REF NO.	PART NO.	PART NAME
480	5333303-11	ASSY,HOUSING
481	5331800-20	SCREW, 1/4-20X .75
482	5330710-67	WASHER, FLAT .281X .63X.065
483	5330738-26	NUT, 1/4-20
486	5330118-71	SCREW, 1/4-20X .63
487	5333311-26	BRACKET, STOP
488	5333312-11	WASHER, FLAT .333X .87X.119
489	8732204-00	NUT, 1/4-20
490	5333340-31	BLADE, SCRAPER
491	5335777-07	RIVET
492	5331800-20	SCREW, 1/4-20X .75
493	5333026-35	NUT, 1/4-20 WDFL
510	5335770-23	BEARING, FLANGE
511	5337102-63	SCREW, 1/4-20X1.00

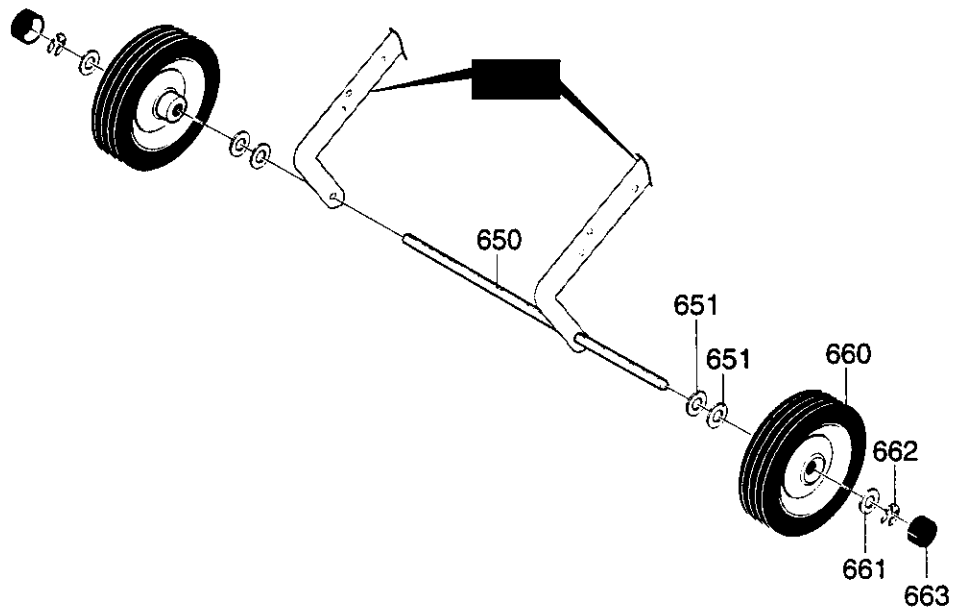
REF NO.	PART NO.	PART NAME
512	5330710-67	WASHER, FLAT .281X .63X.065
513	5333026-35	NUT, 1/4-20
520	5333124-07	AUGER, ASSY
520-2	5333025-65	AUGER BLADE
520-6	5330498-38	RIVET
520-8	5333359-92	BLADE CENTER
529	5335802-51	RETAINER, BEARING
530	5330438-46	BEARING, BALL
531	5333342-87	PLATE, RETNR BRNG
532	5335790-52	SCREW, 1/4-20X .62
533	5330710-67	WASHER, FLAT .281X .63X.065
534	5330738-26	NUT, 1/4-20 REGHEXCTRLK
541	5333389-65	PULLEY, V3L 6.00

### DISCHARGE CHUTE ASSEMBLY



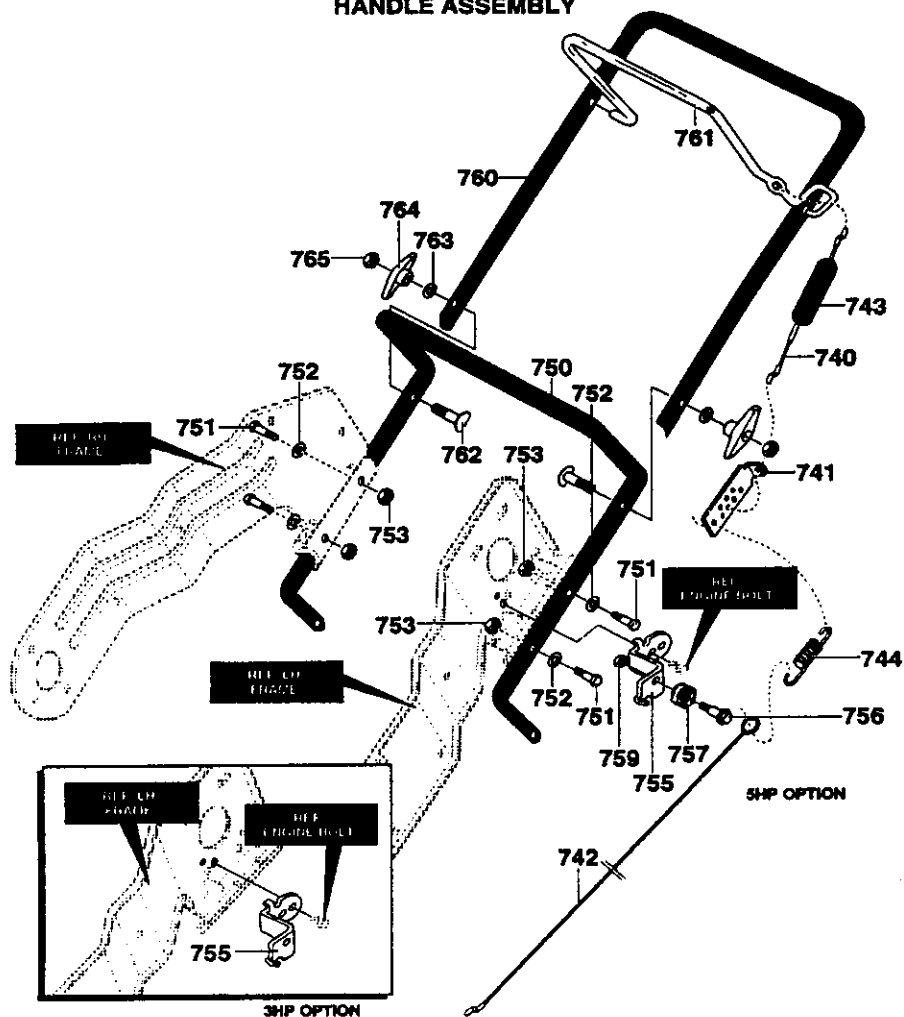
REF NO.	PART NO.	PART NAME
580	5333133-07	RING, CHUTE
581	5333003-02	SCREW, #10 X .50
582	5335770-21	GUIDE, CHUTE
590	5333364-51	CHUTE, LOWER
591	8747804-08	SCREW, 1/4-20X .50
592	5333026-35	NUT, 1/4-20
600	5333076-65	CHUTE, UPPER
601	5333089-31	WIRE, HINGE
602	8721105-10	BOLT, 5/16-18X1.25
603	5330710-71	WASHER, FLAT .344X .69X.065
604	5330135-27	KNOB, T
605	5330710-37	NUT, 5/16-18
606	5335780-88	SCREW, 5/16-18X .75
607	5330710-71	WASHER, FLAT .344X .69X.065
608	8736805-00	NUT, 5/16-18 REGHEXCTRLK

### WHEELS ASSEMBLY



REF NO.	PART NO.	PART NAME
650	5333136-78	AXLE, 7X1.5 DIA.
651	5335834-09	WASHER, FLAT .391X1.00X.125
660	5337607-14	TIRE & RIM
661	5335834-09	WASHER, FLAT .391X1.00X.125
662	5335775-98	RING, RET E .
663	5335770-37	HUB CAP

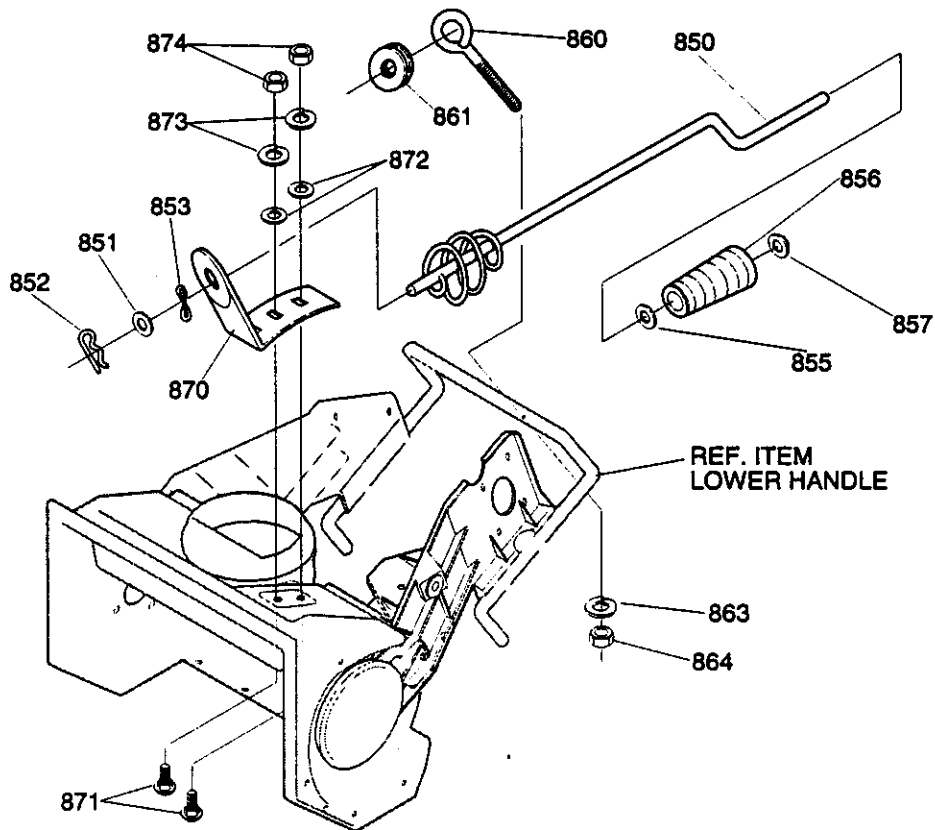
### HANDLE ASSEMBLY



REF NO.	PART NO.	PART NAME
740	5337607-74	CABLE, UPPER
741	5333134-41	BRKT, CABLE ADJ
742	5337607-73	CABLE, LOWER CONTROL
743	5333081-46	BOOT, CLUTCH SPRING
744	5333134-71	SPRING, EXT.
750	5333134-87	HANDLE, LOWER
751	8747804-20	SCREW, 1/4-20X1.25
752	5330710-67	WASHER, FLAT .281X .63X.065
753	5330738-26	NUT, 1/4-20 REGHEXCTRLK

REF NO.	PART NO.	PART NAME
755	5337614-86	BRACKET, CABLE
756	5330583-36	BOLT, .375X .375
757	5330483-06	PULLEY,METAL
759	5330738-26	NUT, 1/4-20 REGHEXCTRLK
760	5333372-14	HANDLE, UPPER
761	5333133-08	BAIL, CONTROL
762	5333375-84	BOLT, 5/16-18X2.00
763	5333119-36	WASHER, FORM
764	5330135-27	KNOB, T
765	8736805-00	NUT, 5/16-18

### CHUTE ROD ASSEMBLY

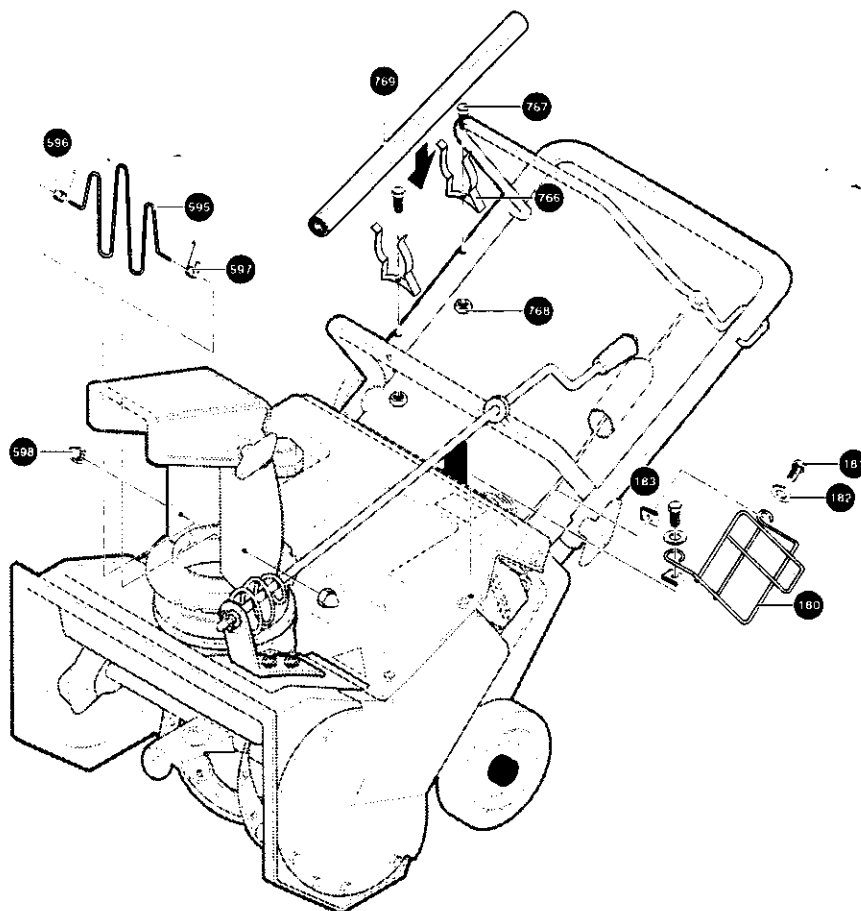


REF NO.	PART NO.	PART NAME
850	5333149-96	ROD, ASSY UPR CHUTE
851	5330710-72	WASHER, FLAT .406X .81X.065
852	5331212-24	PIN, COTTER
853	5333134-31	WASHER, CURVED SRING
855	5330710-72	WASHER, FLAT .406X .81X.065
856	5330570-82	KNOB, SLEEVE
857	5333315-32	NUT, PUSH, FITS
860	5333137-12	BOLT, EYE 3/8-16 X 2.00
861	5154001-48	GROMMET, EYE BOLT

REF NO.	PART NO.	PART NAME
863	5330710-63	WASHER, REGSPTLK .393X.68X.10
864	8732206-00	NUT, 3/8-16 HEXJAM
870	5333134-38	BRACKET, CHUTE ROTATE
871	5333407-20	BOLT, 5/16-18X .75
872	5330710-71	WASHER, FLAT .344X .69X.065
873	8100405-00	WASHER, HVSPTLK .328X.60X.09
874	5330710-37	NUT, 5/16-18 REGHEX



### MUFFLER GUARD



REF NO.	PART NO.	PART NAME
180	5330571-39	GUARD, MUFFLER
181	5335790-52	SCREW, 1/4-20 X .62
182	5330710-67	WASHER, FLAT .281 X .63 X .065
183	5330506-69	NUT, 1/4-20
595	5333112-06	GUARD, WIRE LOWER CHUTE
596	5330517-76	SPRING, TORSION
597	5330517-77	SPRING, TORSION
598	5330491-06	NUT, ACORN

REF NO.	PART NO.	PART NAME
766	5333043-62	CLIP, RETAINER
767	5334142-91	SCREW, 10-32 X 1.25 HHMA
768	5339973-19	NUT, #10-32 REGHEXCTRLK
769	5333043-61	CLEARING STICK